

Let the
good
life
begin



Century Plyboards (I) Limited

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25 years is a lifetime. Over the past 25 years, growth has been our constant companion. We have seen steady phases of growth as well as sustained exponential growth curves. And we have always moved ahead with intent and purpose. We have developed and diversified, and have come a long way indeed. From being India's largest plywood manufacturer to becoming one of its leading lifestyle brands offering the best in wood furnishing solutions.

Our varied portfolio today continues to impress architects and interior designers alike with innovative products that set industry benchmarks.

This handy booklet contains a comprehensive product profile of the panel portfolio of Century Plyboards (I) Limited. Showcasing the unique and innovative features of the range, this booklet will help you choose from our specially designed consumer oriented products. Browse through and get acquainted with the fantastic offerings from CenturyPly.

Architect Ply is a premium product from the house of CenturyPly. It is made from exclusive hardwood species bonded with an unextended Phenol Formaldehyde resin. This clubbed with the revolutionary GLP technology makes it 100% borer and termite proof. It also undergoes pre-pressing that ensures homogeneous spread of moisture and adhesive, thus making it warp free. Besides having a higher face thickness and no core gaps, this product comes with a lifetime warranty.



UNIQUENESS

- Higher density
- Powder proof, termite proof
- E1 emission compliant brand
- No core gaps
- Very high resistance to climatic conditions
- Unextended phenolic resin which provides unmatched bonding
- Surpasses all parameters of IS:710
- Warp and bend proof
- Least thickness variation
- Lifetime warranty

TECHNICAL SPECIFICATIONS*

Adhesive		Unextended Phenol Formaldehyde resin (IS:848)
Moisture Content (%)		8 - 12
Glue Shear Strength (GSS) (kgf)		> 145
GSS Wet Test (kgf)		> 120
GSS Mycological Test (kgf)		> 120
Preservative Treatment		Two Tier Treatment: 1. Glue Line protection (GLP) 2. Finished panels are treated with ACC (Acid Copperchrome Compound)
Specific Gravity		Approx. 0.80
Water Absorption (%)		< 5
Gap, Split, Overlap		Nil
Bonding		Guaranteed for lifetime
Serviceability		Lifelong peace
Warranty		Cost of furniture or 4 times the ply cost, whichever is lower
Pre-pressing		Flat panel/balanced surface
Face Thickness		Thicker face
Veneer to Veneer Ratio		Max 1:2

*Conditions apply

KLEANWUD

Kleanwud plywood has minimum emissions of formaldehyde, a gas that can cause potential hazards for you and your family. So go ahead and build your dream home with all the furniture, doors, shelves and partitions without a care in the world. Your kids will grow up in a hazard free environment where they can breathe safe ever after.

Also available: BWP Blockboard



UNIQUENESS

- E1 emission compliant brand
- Superior bonding
- Warp and twist resistant
- Powder and termite proof with unique GLP treatment
- More number of plies for greater strength
- Thicker face for superior surface finish
- Superior and distinctive edge finish
- Boiling water proof

TECHNICAL SPECIFICATIONS*

Formaldehyde Emissions		< 0.1 ppm
Moisture Content (%)		8 - 12
Glue Shear Strength (GSS) (kgf)		> 135
GSS Wet-Test (kgf)		> 110
GSS Mycological Test (kgf)		> 110
Adhesion of plies		Excellent
Specific Gravity		0.70
Water Absorption (%)		< 5
Screw Holding Strength (kg)		> 275
Nail Holding Strength (kg)		> 150

*Conditions apply

CenturyPly Marine Grade is a ply bonded with undiluted PF resins which withstands alternate drying and wetting along with the vagaries of weather. Made from imported Dipterocarpus SPP timber, it is extremely effective in keeping fishing boats safe from insects and marine organisms.

CONSTRUCTION

- Manufactured using imported timber
- Bonded with undiluted phenol formaldehyde resin
- Withstands alternate wetting and drying

UNIQUENESS

- Microbial decay resistance pressure treatment
- Unextended undiluted glue
- Thicker face
- No layer of veneer is double than the thickness of the thinnest veneer as per IS specification to impart more strength and to ensure there is no warping



END USES

- Construction, repair and maintenance of marine and river crafts, boats, sail, kayaks, dinghies, pontoons, etc.
- In heat exchangers, cooling towers, jetties, public hoardings, signboards, display boards and tea weathering troughs
- Tanks for liquid chemicals, portable cabins and shelters for severely exposed conditions and structural applications

TECHNICAL SPECIFICATIONS*

General Properties	Marine IS:710	
Thickness available in (mm)		All thickness
Dimensions available in (mm x mm)		Max. 2440 x 1220
Moisture Content (%)		8 - 12
Glue Shear Strength (GSS) (kgf)		> 140
GSS Wet Test (kgf)		> 120
GSS Mycological Test (kgf)		> 120
Adhesion of plies		Excellent
Specific Gravity		0.80
Water Absorption (%)		< 5
Screw Holding Strength (kg)		> 275
Nail Holding Strength (kg)		> 150
Static Bending Strength (i) MoR (N/mm ²) a) Across the Grain b) Along the Grain (ii) MoE (N/mm ²) a) Across the Grain b) Along the Grain		> 45 > 60 > 5000 > 8000
Tensile Strength (kgf/cm ²)		> 845
Preservative Retention (kg/m ³)		> 12

*Conditions apply

CENTURY CLUB PRIME PLYWOOD

Century Club Prime (Boiling Water Resistant) Plywood is one of the few brands to be made by pre-pressing, where each veneer is treated with preservatives prior to pressing, ensuring uniform distribution of moisture and adhesive.

The unique GLP (Glue Line Protection) formula is then applied, making the plywood borer and termite proof. This ply comes with a 7 year warranty.

CONSTRUCTION

- Panels are made from hardwood species
- Bonded with modified Phenol Formaldehyde (PF) resin
- With unique Glue Line Protection (GLP) formulation

UNIQUENESS

- A unique GLP formula is used to make the plywood borer and termite proof
- 7 year warranty against borer and termite
- More number of plies for more strength
- Pre-pressing - this provides sufficient time for transfer of the preservatives deep into the veneers before hot pressing. It helps in distributing the moisture uniformly throughout the ply, ensuring that the panel is borer and termite proof and also warp resistant
- Pre-pressing is a process which only CenturyPly provides



END USES

- Bedrooms
- General furniture like chair, study table, dining table, etc.
- Kitchen furniture
- Partitions
- For semi-exposed areas
- Ceilings
- Door panel inserts
- Vehicle seat backs
- Floor underlay

TECHNICAL SPECIFICATIONS*

Moisture Content (%)		8 - 12
Glue Shear Strength (GSS) (kgf)		> 135
GSS Wet Test (kgf)		> 110
GSS Mycological Test (kgf)		> 110
Preservative Treatment		Two Tier Treatment: 1. Glue line is fortified with non-leachable organophosphorous compound (USA technology) 2. Finished panels are treated with ACC (Acid Copperchrome Compound)
Adhesion of plies		Excellent
Specific Gravity		0.65
Water Absorption (%)		< 5
Screw Holding Strength (kg)		> 275
Nail Holding Strength (kg)		> 150

*Conditions apply

CENTURY CLUB PRIME BLOCKBOARD

The unique feature of BWP Blockboard is that the hardwood / pine fillers are uniform in dimension and are individually treated with preservatives. The core and panels are made of hardwood species of wood while the batons are kept in a closed environment to ensure the diffusion of preservatives into the timber. GLP technology ensures protection against termites and borers as the finished Blockboards are further treated with preservatives to protect it from the outside too. CenturyPly Club Prime BWP Blockboard comes with a 7 year warranty.



END USE

- For furniture and partitions. It is economical where panels of higher thickness and greater bend resistance are required

TECHNICAL SPECIFICATIONS*

Moisture Content (%)		8 - 10
Preservative Treatment		Two Tier Treatment: 1. Glue line is fortified with non-leachable organophosphorous compound (USA technology) 2. Finished panels are treated with ACC (Acid Copperchrome Compound)
Adhesion of plies		Excellent
Specific Gravity		0.65
Screw Holding Strength (kg)		> 200
Nail Holding Strength (kg)		> 100
Modulus of Elasticity (N/mm ²)		> 6000
Modulus of Rupture (N/mm ²)		> 60

*Conditions apply

CENTURY 710+ PLYWOOD



CenturyPly 710+ is a ply bonded with BWP (Boiling Water Proof) Marine grade resins that can endure all weather conditions, be it dry or wet. It is the only plywood to use the unique CLPB (Cross Link Polymer Bond) technology, in which the cross-links are formed by chemical reactions initiated by heat, pressure and change in pH levels. The mixing of an un-polymerised or partially polymerised resin with cross-linking reagents result in a chemical reaction that form these cross-links. The unique GLP (Glue Line Protection) formula is then applied to further fortify the plywood, making it borer and termite proof.

CONSTRUCTION

- Manufactured using imported timber
- Bonded with unextended PF resins
- Withstands alternate wetting and drying
- Marine grade glue used
- Cross Link Polymer Bond (CLPB)



TECHNICAL SPECIFICATIONS*

Bonding		BWP Marine grade resin
Moisture Content (%)		8 - 10
Glue Shear Strength (GSS) (kgf)		> 135
GSS Wet Test (kgf)		> 120
GSS Mycological Test (kgf)		> 120
Preservative Treatment		Two Tier Treatment: 1. Glue line is fortified with non-leachable organophosphorous compound (USA technology) 2. Finished panels are treated with ACC (Acid Copperchrome Compound)
Adhesion of plies		Excellent
Specific Gravity		0.75
Static Bending Strength (N/mm ²)		MoE: Parallel to face grain: > 6000 Perpendicular to face grain: > 4500 MoR: Parallel to face grain: > 50 Perpendicular to face grain: > 45
Wet Bending Strength (N/mm ²)		MoE: Parallel to face grain: > 5500 Perpendicular to face grain: > 3500 MoR: Parallel to face grain: > 35 Perpendicular to face grain: > 20
Warranty		7 year warranty against borer and termite

*Conditions apply



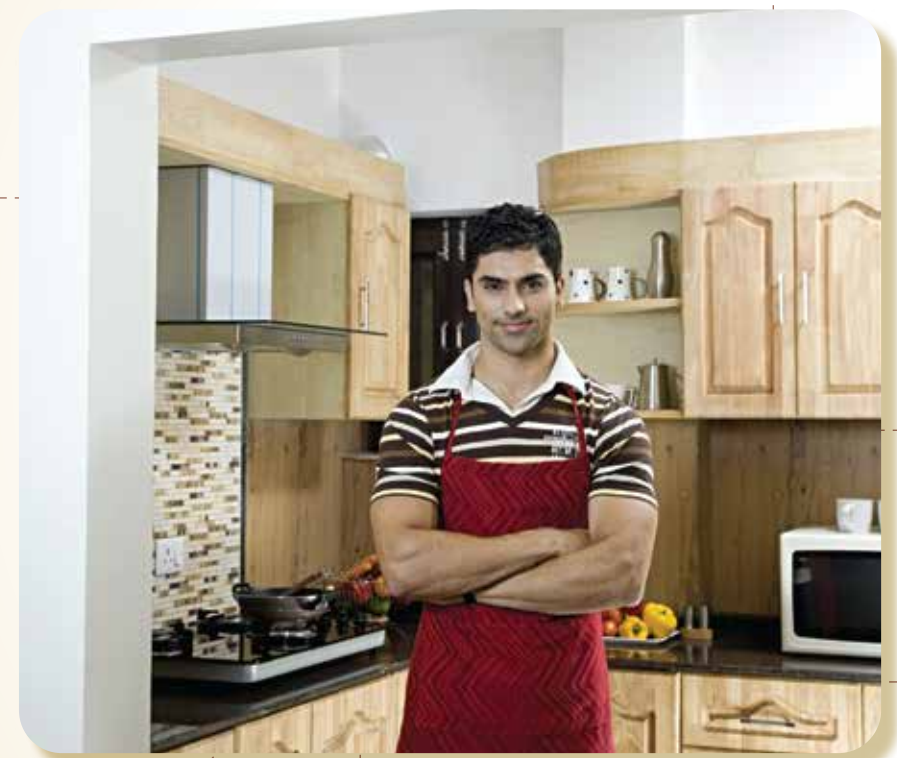
Century Maxima is a premium offering from CenturyPly, that offers maximum value and has maximum strength to withstand strain as well as resist borers and termites. It also brings to the table the durability, performance and endurance of the industry's best plywood at a competitive price. The Century Maxima portfolio has both BWR and MR grade plywood.

UNIQUENESS (BWR)

- Boiling water resistant
- Bend resistant
- More number of plies for more strength
- High resistance to all climatic conditions
- Made from specially selected hardwood species
- Bonded with modified phenol formaldehyde
- Treated with unique GLP formula for termite and borer resistance

UNIQUENESS (MR)

- Moisture resistant
- Superior melamine bonding
- Warp resistant
- Superior surface finish



TECHNICAL SPECIFICATIONS*

Properties		MR Grade Plywood	BWR Grade Plywood
Moisture Content (%)		5 - 15	8 - 12
Glue Shear Strength (GSS) (kgf)		NA	> 135
GSS Wet Test (kgf)		NA	> 110
GSS Mycological Test (kgf)		NA	> 100
Preservative Treatment		Glue line is fortified with non-leachable organophosphorous compound (USA technology)	Two Tier Treatment: 1. Glue line is fortified with non-leachable organophosphorous compound (USA technology) 2. Finished panels are treated with ACC (Acid Copperchrome Compound)
Adhesion of plies		Excellent	Excellent
Water Absorption (%)		< 5	< 5
Screw Holding Strength (kg)		> 200	> 275
Nail Holding Strength (kg)		> 100	> 150



*Conditions apply

CENTURY MAXIMA

CENTURY MAXIMA BLOCKBOARD

The smart plywood with maximum advantages

Century Maxima Blockboard is a quality product available at an affordable pricing. It also brings to the table the durability, performance and endurance of the industry's best blockboard at a competitive price. As far as the Century Maxima portfolio is concerned, it will have both BWP and MR grade Blockboards.



END USE

- For furniture and partitions. It is economical where panels of higher thickness are required

TECHNICAL SPECIFICATIONS*

Moisture Content (%)		10 - 12
Adhesion of plies		Excellent
Specific Gravity		0.50
Screw Holding Strength (kg)		> 100
Nail Holding Strength (kg)		> 50
Modulus of Elasticity (N/mm ²)		> 5000
Modulus of Rupture (N/mm ²)		> 40

*Conditions apply

Few brands of commercial ply in India match up to CenturyPly MR grade ply. Made from imported seasoned hardwood and bonded with Urea Melamine Formaldehyde under computer-controlled temperature and pressure, they offer advantages almost at par with BWR grade wood panels, but at a much lower cost.

CONSTRUCTION

- Made of hardwood

UNIQUENESS

- Equivalent to BWR grade plywood of any other brand
- Treated with preservative (GLP)
- Eco-friendly
- More number of plies, hence more strength
- More durable, hence cost effective



END USES

- Furniture
- Partitions
- Panelling
- Packaging

TECHNICAL SPECIFICATIONS*

Moisture Content (%)		8 - 12
Glue Shear Strength (GSS) (kgf)		> 110
GSS Wet Test (kgf)		> 100
GSS Mycological Test (kgf)		> 100
Preservative Treatment		Glue line is fortified with non-leachable organophosphorous compound (USA technology)
Adhesion of plies		Excellent
Specific Gravity		0.6
Screw Holding Strength (kg)		> 250
Nail Holding Strength (kg)		> 150

*Conditions apply

WIN MR BLOCKBOARD

Made from eco-friendly species of wood and bonded with Urea Melamine Formaldehyde resin, the product is further fortified with the revolutionary GLP technology that protects it from termites and borers.



END USE

- For furniture and partitions. It is economical where panels of higher thickness are required



TECHNICAL SPECIFICATIONS*

Moisture Content (%)		10 - 12
Adhesion of plies		Excellent
Specific Gravity		0.50
Screw Holding Strength (kg)		> 100
Nail Holding Strength (kg)		> 50
Modulus of Elasticity (N/mm ²)		> 5000
Modulus of Rupture (N/mm ²)		> 40

*Conditions apply

Sainik Plywood, from the house of CenturyPly is produced from the rotary-cut, smooth veneers sourced from specially selected eco-friendly timber. Its medium and high density layers of plywood ensure better bonding. Additionally, Sainik is dimensionally stable with lesser susceptibility to weather variance.

Sainik MR is bonded with melamine fortified urea formaldehyde synthetic adhesive, which results in better strength & low toxic emission, making Sainik the best and most economical purchase among panels in this category.





Also available in BWR grade.

UNIQUENESS

- Bend resistant
- More number of plies, hence more strength
- Conforms to IS:303
- Chemically treated for termite and borer resistance
- Made from specially selected eco-friendly timber
- High resistance to all climatic conditions



TECHNICAL SPECIFICATIONS*

Properties	MR Grade Plywood	BWR Grade Plywood
Moisture Content (%) 	5 - 15	5 - 15
Preservative Treatment 	Glue line is fortified with non-leachable organophosphorous compound (USA technology)	Two Tier Treatment: 1. Glue line is fortified with non-leachable organophosphorous compound (USA technology) 2. Finished panels are treated with ACC (Acid Copperchrome Compound)
Adhesion of plies 	Excellent	Excellent
Specific Gravity 	0.50-0.55	0.55-0.60
Water Absorption (%) 	< 5	< 5
Screw Holding Strength (kg) 	> 200	> 275
Nail Holding Strength (kg) 	> 100	> 150

SAINIK

SAINIK BLOCKBOARD

The all-new Sainik Ply, to use a phrase, promises to stand longer and stronger in the face of all adversity. It is termite & borer resistant, all-weather resistant and boiling water proof.

The Sainik Blockboard range includes MR and BWP grade.



END USE

- For furniture and partitions. It is economical where panels of higher thickness are required

TECHNICAL SPECIFICATIONS*

Moisture Content (%)		10 - 12
Adhesion of plies		Excellent
Specific Gravity		0.50
Screw Holding Strength (kg)		> 100
Nail Holding Strength (kg)		> 50
Modulus of Elasticity (N/mm ²)		> 5000
Modulus of Rupture (N/mm ²)		> 40

*Conditions apply



TECHNOPINE

Technopine is a quality product from the house of CenturyPly. Technopine is produced from specially selected eco-friendly timber.






Technopine is dimensionally stable with low susceptibility to weather variance. It is bonded with melamine fortified urea formaldehyde synthetic adhesive, which results in better strength.



UNIQUENESS

- Melamine fortified synthetic bonding
- Warp resistant
- Termite and borer resistant
- Weather resistant

TECHNICAL SPECIFICATIONS*

Properties		MR Grade Plywood	BWR Grade Plywood
Moisture Content (%)		5 - 15	5 - 15
Adhesion of plies		Excellent	Excellent
Specific Gravity		0.50-0.55	0.55-0.60
Screw Holding Strength (kg)		> 200	> 250
Nail Holding Strength (kg)		> 150	> 150

*Conditions apply

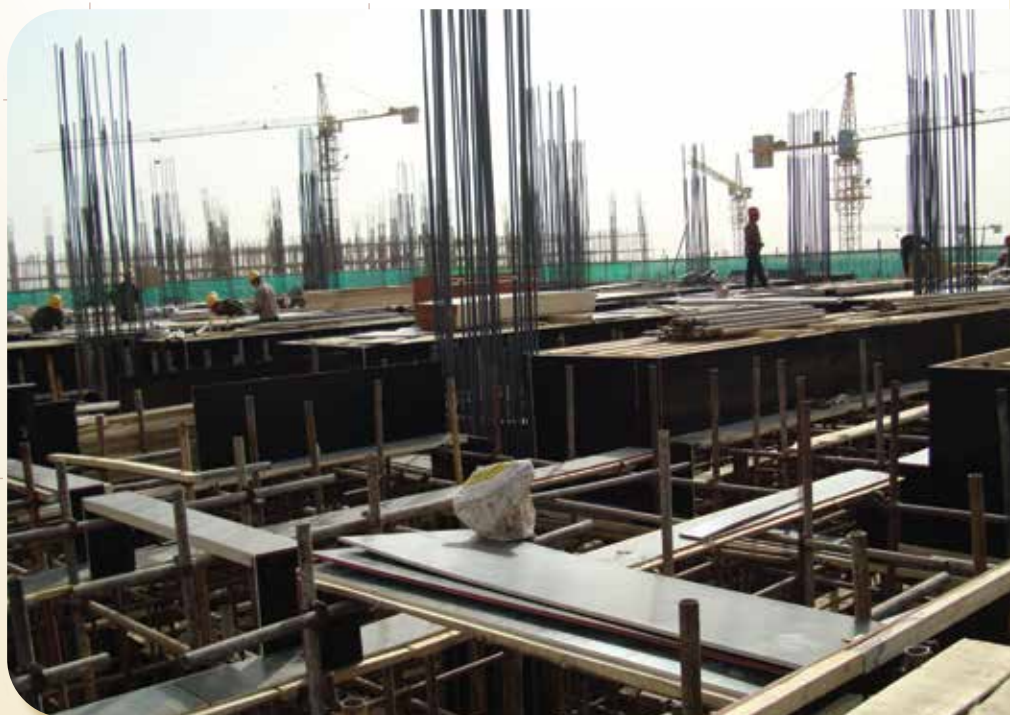
FILM FACE CENTURY FILM FACE PLY (IS:4990)



CenturyPly Film Face Shuttering plywood is every contractor's first choice. It's a BWP (Boiling Water Proof) grade, powder-proof ply that is especially suited for use in concrete shuttering and framework. The ply withstands alternate wetting and drying conditions. The solid surface of the plywood with a thicker face veneer neither buckles under a load of concrete, nor is disturbed by vibrations caused at the time of construction. CenturyPly Concrete Shuttering film-coated plywood gives a unique pre-finished look to the structure.

UNIQUENESS

- BWP grade plywood
- Veneers are treated with preservatives
- Century Shuttering film-coated ply is made from tenderized veneers
- Pressure impregnation of preservative chemical



END USES

- Concrete formwork
- Structural uses
- Outdoor furniture
- Grain storage silos
- Kiosks, fascia, etc.

TECHNICAL SPECIFICATIONS*

Moisture Content (%)		8 - 12
Glue Shear Strength (GSS) (kgf)		> 150
GSS Wet Test (kgf)		> 135 (tested after 72 hours boiling)
GSS Mycological Test (kgf)		> 125
Preservative Treatment		<p>Two Tier Treatment:</p> <ol style="list-style-type: none"> 1. Lumber and veneers are treated with preservatives 2. Glue line is fortified with non-leachable organophosphorous compound (USA technology) <p>They are impregnated with preservatives for very high resistance to alternate dry/wet use. In case of any deficiency in the panel it will delaminate during the pressure treatment. Thus performance is guaranteed.</p>
Adhesion of plies		Excellent
Specific Gravity		0.80
Water Absorption (%)		< 5
Modulus of Elasticity (N/mm ²)		a) Parallel to face > 8500 b) Perpendicular to face > 5000
Tensile Strength (kg/cm ²)		a) Parallel to face > 350 b) Perpendicular to face > 250

*Conditions apply

Firesafe - as the name suggests, is a fire-retardant non-leachable plywood from the house of CenturyPly. It's not just fire-retardant but it also resists fungi, insects and more importantly pin-hole borers. Select hardwood panels undergo vacuum-cum-pressure impregnation (as per IS:5509 specifications) that result in a special chemical composition which helps form a protective char, in the unfortunate event of a fire. Hence Firesafe resists immediate ignition or burning, surface spread of flames and flame penetration, making it truly novel in its genre.

CONSTRUCTION

- Fire-retardant, leach resistant plywood
- Plywood is an organic material hence it cannot be absolutely fire proof. Firesafe, however, resists immediate ignition / burning. Consequently, the panels maintain their structural integrity for a longer period in comparison to other building materials

UNIQUENESS

- The protective char is non-hygroscopic in nature. It will not affect the hardware elements that may corrode due to moisture affinity of common chemicals
- The chemical is non-leachable hence there is no loss of the retardant chemicals in very adverse conditions. Does not affect painting or overlaying
- No significant effect on the strength properties (adhesive bonding) compared to normal grade (BWR, BWP) plywood
- Its slow rate of burning provides sufficient time for the fire to be extinguished
- Unlike common ply, Century Firesafe ply creates a barrier against fire, due to its slower fire penetrating rate
- Nail and screw holding property is not affected
- Tensile and bending strength remain unaffected, as the chemical does not react with wood



END USES

- It can be used both for interior and exterior applications for room and wall linings, vehicle bodies, exhibition stalls, boiler houses, auditoriums etc.
- In building the ceilings of rail coaches, subway cars and buses, ship interiors, motorcars, container construction, etc. where resistance to flame is required
- Partition, panelling, ceilings, cubicles, door in-fills, kitchens and food stalls

TECHNICAL SPECIFICATIONS*

Moisture Content (%)		8 - 12
Glue Shear Strength (GSS) (kgf)		> 135
GSS Wet Test (kgf)		> 110
GSS Mycological Test (kgf)		> 110
Preservative Treatment		Two Tier Treatment: 1. Glue line is fortified with non-leachable organophosphorous compound (USA technology) 2. Finished panels are treated with ACC (Acid Copperchrome Compound)
Adhesion of plies		Excellent
Specific Gravity		0.8 - 0.85
Water Absorption (%)		< 5
Screw Holding Strength (kg)		> 250
Nail Holding Strength (kg)		> 150
Hygroscopicity (%)		8- 10
Flammability		> 40 min
Flame Penetration		> 35 min
Rate of Burning		> 40 min

*Conditions apply

CENTURY ELASTO PLY



A revolutionary product from the house of CenturyPly, Elasto Ply is India's first flexible BWP grade ply, developed by its R&D team. Rigid hardwood is transformed into flexible timber without weighing down the original strength or characteristics and with an adhesive that is not merely flexible, but also boiling water-resistant. A well-designed press mechanism involving cushioned pressing at low pressure ensures the panels do not lose their flexibility or bonding strength.

LIMITATIONS OF CONVENTIONAL PLYWOOD

- Requires structural skeletons or pre-made forms over which work is done
- More wastage in designing structures due to cutting and higher labour cost
- Difficult for usage in curves and curls, twists and turns
- Requires special instruments and skilled labour

ADVANTAGES OF ELASTOPLY

- Saves time and labour, is intensive and more cost effective than any other usual method of plywood shaping
- More convenient than other pre-wood structures
- Once glued, laminated or veneered, it will hold the required shape firmly
- Heat forming or water treatment not required
- Self-supporting structure eliminates the need for structural skeletons or special supports
- Unique design models, complex multi-rounded structures and radii shapes that were virtually impossible to create with traditional materials, can be quickly and easily made

TECHNICAL TABLE*

Properties	Elasto BWP grade 7.5 mm	Imported Varieties 8 mm
MoR (Grain parallel to span)	120 Mpa	27.5 Mpa
MoR (Grain perpendicular to span)	7 Mpa	1.45 Mpa
MoE (Grain parallel to span)	8500 Mpa	3350 Mpa
MoE (Grain perpendicular to span)	115 Mpa	81.2 Mpa
Screw Holding (IS - 1734)	1250 N	866 N
Nail Withdrawal (IS - 1734)	950 N	56.2 N
Curve (mm diameter of the circle)	30 mm	98.8 mm

*Conditions apply

BENDING DIA

- 4.0 mm - 10 cm
- 6.0 mm - 20 cm
- 7.5 mm - 30 cm



OUR BRANCHES - CONTACT ADDRESSES

EAST ZONE

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